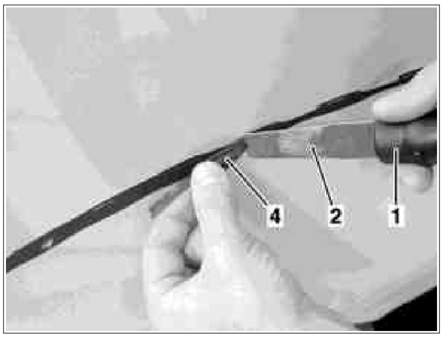
Commercially available tools (see Workshop Equipment Manual)

Number	Designation	Make (e. g.)	Order number
WH58.30-Z-1010-10A	Cutting tool kit (compressed-air tool + blades)	Europe: The Barn Holly Tree Farm Holmes Chapel Road Lower Withington, Cheshire, SK11 9DT England Tel.: +44 1477 571700 Japan: Osaka Chamber of Commerce 2-8 Hommachibashi Chuo-ku Osaka, Japan, 540-0029 Tel.:+81 6 6944 6445 USA: SPX Dealer Equipment Services Tel.: +1-888-458-4040	

Do not allow blade to touch paint to avoid scratches.Do not touch surface of remaining bead of glue after cutting through, because this has a negative effect on the adherence. After cutting through the bead of glue, do not wait longer than 6-8 hours to complete the repair. If it is not possible to complete the repair within this time, apply Beta primer 5404 to the remaining bead of glue to achieve good adhesion.

1 Insert blade WK6 (2) into handle (1) and remove remaining bead of glue from body.

Round off corners of blade (2) with WK8 whetstone to prevent damaging paint. A remaining bead of glue with a height of approx. 0.5 mm can remain on the body.Position tool at angle of 45o to remaining bead of glue.



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2 Clean painted surfaces in area to be repaired with rag included with repair kit.

Do not touch remaining bead of glue during this process.

3 Coat body areas scratched by the blade or bare spots with primer (A000 986 06 50).

4 Coat repaired body points without any remaining bead of glue with Beta primer 5404.

Allow Beta primer 5404 to air dry for at least 10 min, however no longer than 15 min.

